

### Product Description

EVERBUILD JOINERY GRADE WOOD ADHESIVE is a medium viscosity, resin based polymer emulsion which meets the water resistance requirements of BS EN204 D2. The product is also suitable for load bearing work as it conforms fully to the BS 14256 Sustained Load requirements.

### Benefits

- Excellent rate of bond strength development.
- Water resistance to D2 Classification – short term exposure to running or condensed water
- Interior use.
- Low timber staining characteristics - will not stain.
- Creep Resistant.
- Water based - environmentally friendly/easy clean up.

### Areas For Use

Woodworking and joinery uses, furniture manufacture and household /DIY internally

### Limitations

- Not suitable for continuous immersion.
- Do not use externally
- Ensure wood doesn't contain excessive moisture (<15%)
- Do not use at temperatures below 10°C.
- Note: drying time is extended at low temperatures.
- Clean excess adhesive off glue line after clamping before adhesive dries with a damp cloth..
- Sand off any excess adhesive before staining the wood.
- Ensure sufficient clamping pressure, especially important with radio frequency bonding.
- Use on Laminates: Only suitable for bonding small porous laminate strips. Do not use on non-porous or large areas of laminate. Use CONTACT ADHESIVE.

### Surface Preparation

All surfaces must be clean, dry and free from grease.

### Application

Apply adhesive **thinly** to both surfaces. Do not over apply as this will slow down cure. Clamp surfaces together until adhesive dries. (off in 1-2 hours: full strength 8 hours). Support until fully cured (8 hours at 20°C).  
When fitting dowels, the adhesive should be applied to the holes.